RNS Number: 3948P

CQS Natural Resources Grwth&Inc PLC

02 July 2025

TR-1: Standard form for notification of major holdings

1. Issuer Details

ISIN

GB0000353929

Issuer Name

CQS NATURAL RESOURCES GROWTH AND INCOME PLC

UK or Non-UK Issuer

UK

2. Reason for Notification

An acquisition or disposal of voting rights

3. Details of person subject to the notification obligation

Name

Bank of America Corporation

City of registered office (if applicable)

Country of registered office (if applicable)

US

4. Details of the shareholder

Name	City of registered office	Country of registered office
Merrill Lynch International	London	United Kingdom

5. Date on which the threshold was crossed or reached

30-Jun-2025

6. Date on which Issuer notified

01-Jul-2025

7. Total positions of person(s) subject to the notification obligation

	% of voting rights attached to shares (total of 8.A)	% of voting rights through financial instruments (total of 8.B 1 + 8.B 2)	Total of both in % (8.A + 8.B)	Total number of voting rights held in issuer
Resulting situation on the date on which threshold was crossed or reached	6.266352	0.000005	6.266357	4020359
Position of previous notification (if applicable)	5.420847	0.000005	5.420852	

8. Notified details of the resulting situation on the date on which the threshold was

8A. Voting rights attached to shares

Class/Type of shares ISIN code(if possible)	Number of direct voting rights (DTR5.1)	Number of indirect voting rights (DTR5.2.1)		% of indirect voting rights (DTR5.2.1)
GB0000353929		4020356		6.266352
Sub Total 8.A	4020356		6.266352°	%

8B1. Financial Instruments according to (DTR5.3.1R.(1) (a))

Type of financial instrument	pariod	Number of voting rights that may be acquired if the instrument is exercised/converted	% of voting rights
Sub Total 8.B1			

8B2. Financial Instruments with similar economic effect according to (DTR5.3.1R.(1) (b))

Type of financial instrument	Expiration date	Expiration date Exercise/conversion period Physical or cash settlement			% of voting rights	
Swaps	31/03/2026	n/a	Cash	3	0.000005	
Sub Total 8.B2				3	0.000005%	

9. Information in relation to the person subject to the notification obligation

2. Full chain of controlled undertakings through which the voting rights and/or the financial instruments are effectively held starting with the ultimate controlling natural person or legal entities (please add additional rows as necessary)

- 1	Ultimate controlling person	Name of	% of voting rights if it equals or is higher than the notifiable threshold	% of voting rights through financial instruments if it equals or is higher than the notifiable threshold	Total of both if it equals or is higher than the notifiable threshold
	Bank of America Corporation	Merrill Lynch International	n /nn i		6.266357%

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Name of the proxy holder					
The number and % of voting rights held					

The date until which the voting rights will be held

11. Additional Information

12. Date of Completion

01-Jul-2025

13. Place Of Completion

United Kingdom

information, please contact rns@lseg.com or visit www.rns.com.

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