RNS Number: 3741Q

CQS Natural Resources Grwth&Inc PLC

09 July 2025

#### TR-1: Standard form for notification of major holdings

#### 1. Issuer Details

#### **ISIN**

GB0000353929

#### **Issuer Name**

CQS NATURAL RESOURCES GROWTH AND INCOME PLC

#### **UK or Non-UK Issuer**

UK

#### 2. Reason for Notification

An acquisition or disposal of voting rights

#### 3. Details of person subject to the notification obligation

#### Name

Bank of America Corporation

#### City of registered office (if applicable)

Country of registered office (if applicable)

US

### 4. Details of the shareholder

Name	City of registered office	Country of registered office
Merrill Lynch International	London	United Kingdom

#### 5. Date on which the threshold was crossed or reached

07-Jul-2025

#### 6. Date on which Issuer notified

08-Jul-2025

#### 7. Total positions of person(s) subject to the notification obligation

	% of voting rights attached to shares (total of 8.A)	% of voting rights through financial instruments (total of 8.B 1 + 8.B 2)	Total of both in % (8.A + 8.B)	Total number of voting rights held in issuer
Resulting situation on the date on which threshold was crossed or reached	5.626390	0.003258	5.629648	3611860
Position of previous notification (if applicable)	6.266352	0.000005	6.266357	

# 8. Notified details of the resulting situation on the date on which the threshold was

## 8A. Voting rights attached to shares

Class/Type of shares ISIN code(if possible)	Number of direct voting rights (DTR5.1)	Number of indirect voting rights (DTR5.2.1)	% of direct voting rights (DTR5.1)	% of indirect voting rights (DTR5.2.1)
GB0000353929		3609770		5.626390
Sub Total 8.A	3609770		5.626390	%

#### 8B1. Financial Instruments according to (DTR5.3.1R.(1) (a))

Type of financial instrument	Expiration date	Exercise/conversion period	Number of voting rights that may be acquired if the instrument is exercised/converted	% of voting rights
Right to Recall	n/a	n/a	2090	0.003258
Sub Total 8.B1			2090	0.003258%

### 8B2. Financial Instruments with similar economic effect according to (DTR5.3.1R.(1) (b))

Type of financial instrument	Expiration date	Exercise/conversion period	Physical or cash settlement	Number of voting rights	% of voting rights
Sub Total 8.B2					

#### 9. Information in relation to the person subject to the notification obligation

2. Full chain of controlled undertakings through which the voting rights and/or the financial instruments are effectively held starting with the ultimate controlling natural person or legal entities (please add additional rows as necessary)

Ultimate controlling person	Name of controlled undertaking	% of voting rights if it equals or is higher than the notifiable threshold	% of voting rights through financial instruments if it equals or is higher than the notifiable threshold	Total of both if it equals or is higher than the notifiable threshold
Bank of America Corporation	Merrill Lynch International	5 6 /6 KUII		5.629647%

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Name	Name of the proxy holder				
The n	number and % of voting rights held				

The date until which the voting rights will be held

## 11. Additional Information

#### 12. Date of Completion

08-Jul-2025

## 13. Place Of Completion

United Kingdom

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