

22 July 2025

Investor Call Presentation

Second Quarter 2025



Health and Safety
Entrepreneurial Culture
Customer Commitment
Strategic Sustainable Growth
Innovation
Financial Strength



Forward-looking statements and Non-GAAP financial measures

Forward-Looking Statements

This presentation contains some predictive statements about future events, including statements related to conditions in domestic or global economies, conditions in steel, aluminum, and recycled metals market places, Steel Dynamics' revenues, costs of purchased materials, future profitability and earnings, and the operation of new, existing or planned facilities. These statements, which we generally precede or accompany by such typical conditional words as "anticipate", "intend", "believe", "estimate", "plan", "seek", "project", or "expect", or by the words "may", "will", or "should", are intended to be made as "forward-looking", subject to many risks and uncertainties, within the safe harbor protections of the Private Securities Litigation Reform Act of 1995. These statements speak only as of this date and are based upon information and assumptions, which we consider reasonable as of this date, concerning our businesses and the environments in which they operate. Such predictive statements are not guarantees of future performance, and we undertake no duty to update or revise any such statements. Some factors that could cause such forward-looking statements to turn out differently than anticipated include: (1) domestic and global economic factors; (2) global steelmaking overcapacity and imports of steel, together with increased scrap prices; (3) pandemics, epidemics, widespread illness or other health issues; (4) the cyclical nature of the steel industry and the industries we serve; (5) volatility and major fluctuations in prices and availability of scrap metal, scrap substitutes and supplies, and our potential inability to pass higher costs on to our customers; (6) cost and availability of electricity, natural gas, oil, and other energy resources are subject to volatile market conditions; (7) increased environmental, greenhouse gas emissions and sustainability considerations from our customers and investors or related regulations; (8) compliance with and changes in environmental and remediation requirements; (9) significant price and other forms of competition from other steel and aluminum producers, scrap processors and alternative materials; (10) availability of an adequate source of supply of scrap for our metals recycling operations; (11) cybersecurity threats and risks to the security of our sensitive data and information technology; (12) the implementation of our growth strategy; (13) our ability to retain, develop and attract key personnel; (14) litigation and legal compliance; (15) unexpected equipment downtime or shutdowns; (16) governmental agencies may refuse to grant or renew some of our licenses and permits; (17) our senior unsecured credit facility contains, and any future financing agreements may contain, restrictive covenants that

may limit our flexibility; and (18) the impacts of impairment charges.

More specifically, we refer you to our more detailed explanation of these and other factors and risks that may cause such predictive statements to turn out differently, as set forth in our most recent Annual Report on Form 10-K under the headings Special Note Regarding Forward-Looking Statements and Risk Factors, in our Quarterly Reports on Form 10-Q, or in other reports which we file with the Securities and Exchange Commission. These reports are available publicly on the Securities and Exchange Commission website, www.sec.gov, and on our website, www.steeldynamics.com under "Investors – SEC Filings."

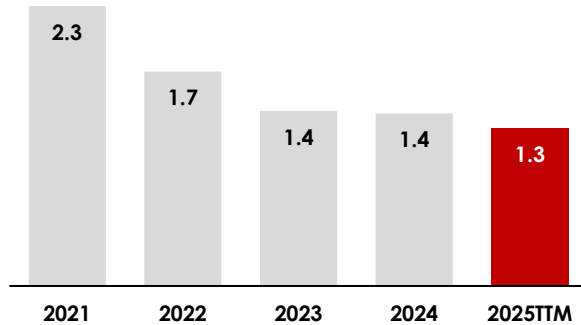
Note Regarding Non-GAAP Financial Measures

Steel Dynamics reports its financial results in accordance with U.S. generally accepted accounting principles (GAAP). Management believes that EBITDA, Adjusted EBITDA, Adjusted Operating Income, Free Cash Flow, and Adjusted Free Cash Flow non-GAAP financial measures, provide additional meaningful information regarding Steel Dynamic's performance and financial strength. Non-GAAP financial measures should be viewed in addition to, and not as an alternative for, Steel Dynamics' reported results prepared in accordance with GAAP. In addition, because not all companies use identical calculations, EBITDA, Adjusted EBITDA, Adjusted Operating Income, Free Cash Flow and Adjusted Free Cash Flow included in this presentation may not be comparable to similarly titled measures of other companies. The reconciliations of these non-GAAP measures to their most comparable GAAP measures are contained in the appendix at the end of this presentation.

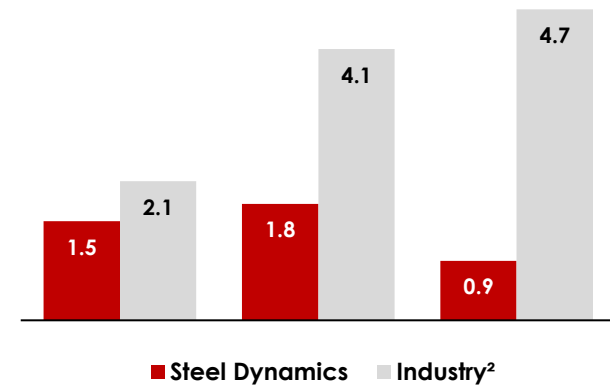
Safety is our number one value

Our teams achieved a record low TRIR and LTIR in Q2 2025

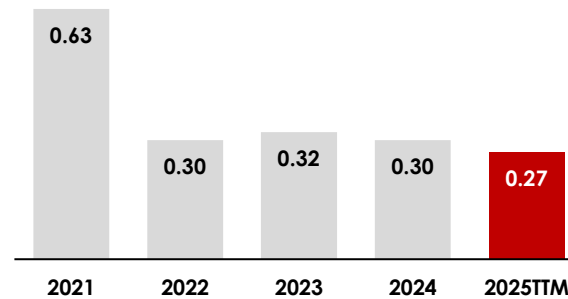
Total Recordable Injury Rate¹



Industry Recordable Injury Rate¹ By Platform



Lost Time Injury Rate¹



¹ Total Recordable Injury Rate is defined as OSHA recordable incidents x 200,000 / hours worked and Lost Time Injury Rate is defined as OSHA days away from work cases x 200,000 / hours worked.

² Source: 2023 U.S. DOL Bureau of Labor Statistics released in 2024

Second quarter 2025 financial performance metrics

Key highlights

Strong revenue of \$4.6 billion

\$4.6 billion
Revenue

Net Income of \$299 million

\$299 million
Net income

Cash flow from operations of \$302 million

\$302 million
Cash flow from operations

Adjusted EBITDA¹ of \$533 million, a %12 margin

\$533 million
Adjusted EBITDA¹

Diluted EPS of \$2.01

\$2.01
Diluted EPS

Repurchased 1.1% of our outstanding shares

\$200 million
Share repurchases

¹ The adjusted EBITDA reconciliation to GAAP net income is provided in the appendix to this presentation.

Second quarter 2025 financial performance meaningfully higher than sequential first quarter



Solid results

<i>Dollars in millions, except per share data</i>	Q2 2025	Q1 2025	Q2 2024	% Sequential Change	% Prior Year Change
Net Sales	\$4,565	\$4,369	\$4,633	4%	(1)%
Operating Income	383	275	559	39	(32)
Net Income attributable to Steel Dynamics, Inc.	299	217	428	38	(30)
Diluted Earnings per Share	2.01	1.44	2.72	40	(26)
Adjusted EBITDA ¹	533	448	686	19	(22)
Operating Income					
Steel Operations	382	230	442	66	(14)
Steel Fabrication Operations	93	117	181	(20)	(48)
Metals Recycling Operations ²	21	26	27	(17)	(20)
Aluminum ²	(41)	(29)	(14)	NA	NA

¹ The adjusted EBITDA reconciliation to GAAP net income is provided in the appendix to this presentation.

² Beginning the fourth quarter 2024, results from an entity previously included in Metals Recycling are presented within Aluminum. All prior periods presented have been recast to reflect the change.
Note: Calculations may not tie due to rounding

Second quarter 2025 operating performance

Steel metal margins improved sequential profitability

<i>Quarterly Segment Highlights</i>	Q2 2025	Q1 2025	Q2 2024	% Sequential Change	% Prior Year Change
Steel Average External Sales Price per ton	\$ 1,134	\$ 998	\$1,138	14%	-%
Steel Average Ferrous Cost per ton	408	386	388	6	5
Steel Fabrication Average Sales Price per ton	2,517	2,599	2,978	(3)	(15)
<i>Shipments (thousands of tons)</i>					
Total Steel	3,350	3,482	3,203	(4)	5
Flat Roll Steel	2,431	2,612	2,373	(7)	2
Long Products Steel	918	870	830	6	11
Steel Fabrication Shipments (thousands of tons)	135	136	159	-	(15)
<i>Metals Recycling Shipments¹</i>					
Ferrous (thousands of gross tons)	1,597	1,452	1,510	10	6
Nonferrous (millions of pounds)	246	233	254	5	(3)

Note: Calculations may not tie due to rounding

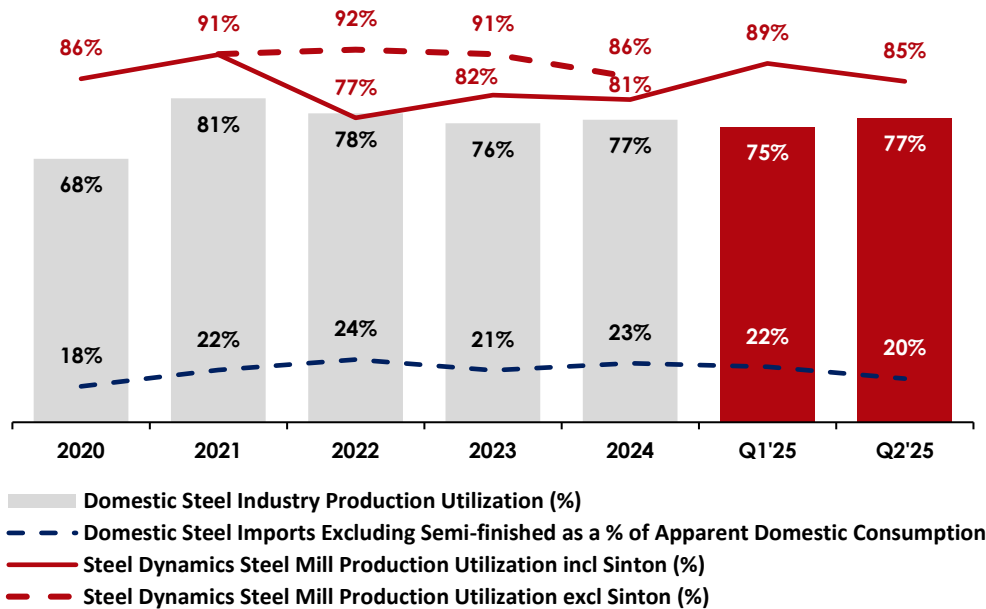
¹ Beginning the fourth quarter 2024, results from an entity previously included in Metals Recycling are presented within Aluminum. All prior periods presented have been recast to reflect the change.

Differentiated, Sustainable, Metals Growth Company

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Differentiated circular business model results in higher through cycle utilization

We achieve consistently higher through-cycle steel utilization, driven by our low-cost, circularly connected business model, and diversified value-added product portfolio and supply-chain solutions



2025

Est. Annual SDI Steel Mill Production Capacity

(Thousands of Tons)

Flat Roll Group - Butler	3,200
- Columbus	3,200
- Sinton	3,000
Long Products Group	
Structural & Rail	2,200
Engineered Bar	950
Roanoke Bar	720
Steel of West Virginia	580
Total¹	13,850
Processing Capacity	2,114
Total Annual Shipping Capacity	15,964

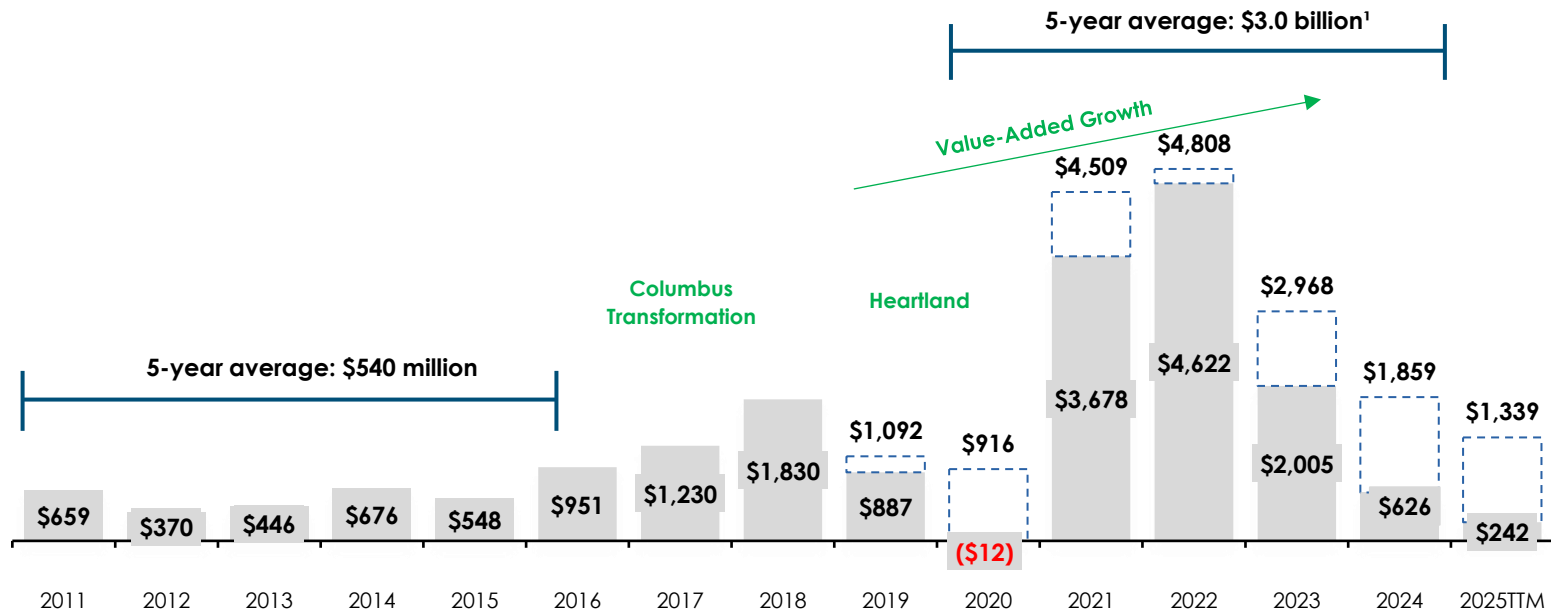
Source: AISI, U.S. Department of Commerce, Accenture

¹ Excludes our steel processing divisions capacity of approximately 2.1 million tons annually and Q2 2025 shipments of 479 thousand tons.

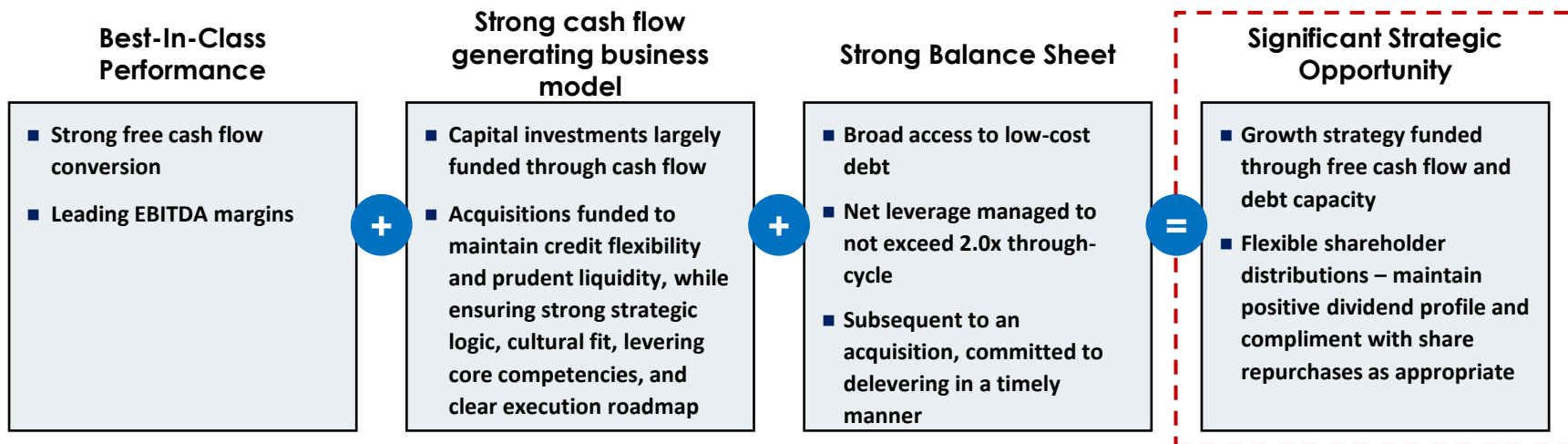
² Domestic Steel Imports Excluding Semi-finished as a % of Apparent Domestic Consumption for the second quarter 2025 is through May 2025.

Differentiated business model, proven cash generation

More Than Tripled Average Annual Adjusted Free Cash Flow¹ since the acquisition of our Columbus Flat Roll Division
(dollars in millions)



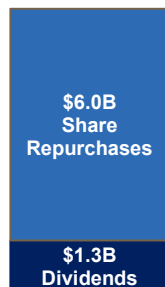
¹ Free Cash Flow is defined as Adjusted EBITDA less Capital Investments. Adjusted Free Cash Flow is defined as Adjusted EBITDA less Capital Investments, excluding funding for our new Sinton Texas flat roll steel mill and Aluminum Dynamics. See the appendix for the reconciliation.



Balanced Capital Allocation - \$12.8 billion Cash Flow from Operations over the Last Five Years¹



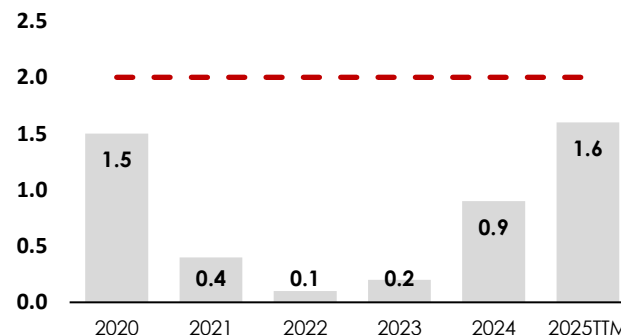
\$7.1 billion



\$7.3 billion



Conservative Net Leverage While Growing and Returning Capital to Shareholders



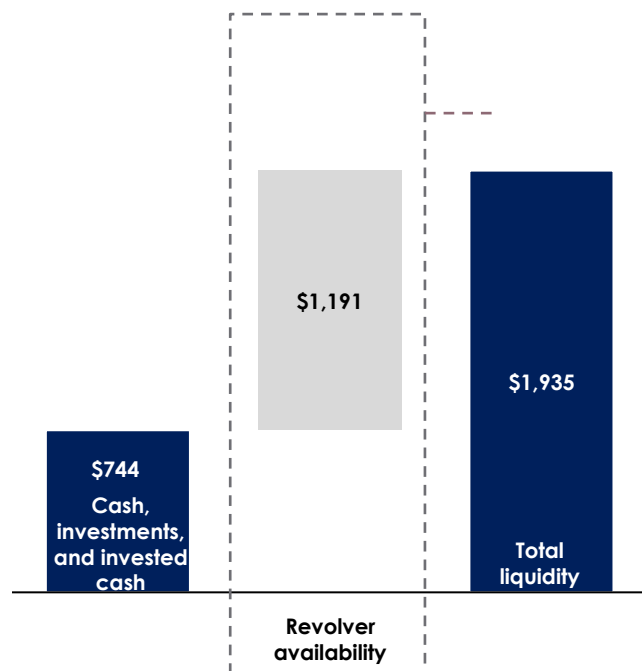
¹ Period ended June 30, 2025

Strong liquidity and credit metrics

Raised \$1 billion in Q1 2025 and repaid \$400 million of senior notes maturing in June 2025 to further our long-term strategy and provide a strong capital foundation

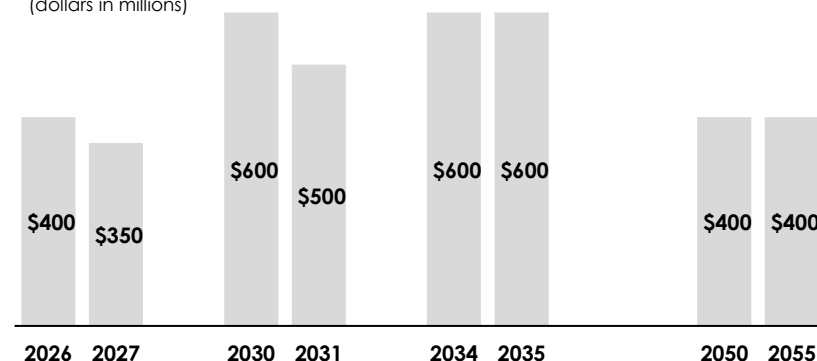
Strong Liquidity

(dollars in millions) – As of June 30, 2025



Staggered debt maturity profile²

(dollars in millions)



Low Leverage, Low-Cost Debt

(dollars in millions)

	June 30, 2025	x Adjusted EBITDA ¹
Cash and invested cash	\$744	
5.000% senior notes, 2026	400	0.2x
1.650% senior notes, 2027	350	0.2x
3.450% senior notes, 2030	600	0.3x
3.250% senior notes, 2031	500	0.3x
5.375% senior notes, 2034	600	0.3x
5.250% senior notes, 2035	600	0.3x
3.250% senior notes, 2050	400	0.2x
5.750% senior notes, 2055	400	0.2x
Other obligations	3	0.0x
Total debt	\$3,853	2.0x
Net debt	\$3,109	1.6x
Adjusted TTM EBITDA¹	\$1,910	

¹ June 30, 2025 Adjusted EBITDA. The reconciliation to GAAP net income is provided in the appendix to this presentation.

² Excludes other debt obligations of \$3 million

Strategic high-return growth, driving increasing sustainable value

Investing to deliver our next phase of transformational growth

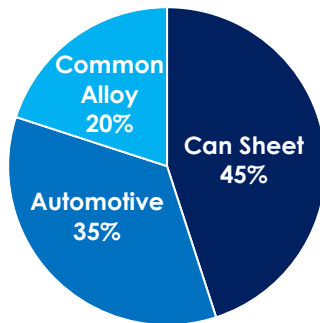
- **Ramping operations on our new state-of-the art Sinton, Texas flat roll steel mill**
 - \$1.9 billion greenfield investment, started production Q1 2022
 - 3.0-million-ton “Next Generation” EAF flat roll steel mill, with two value-added coating lines
 - Two additional value-added coating lines started 1H 2024
- **Continuing to grow and diversify premium, value-added flat roll steel product capabilities, while optimizing existing operations**
 - \$600 million greenfield investment, started 1H 2024
 - Four new flat roll steel finishing lines, comprised of two paint lines and two galvanizing lines, with one set located in Sinton, Texas and one set located in Terre Haute, Indiana
 - Each set includes a 300,000-ton galvanizing line with Galvalume® coating capability and a 240,000-ton paint line
- **Investing in undersupplied North American aluminum flat rolled products market**
 - \$2.7 billion greenfield investment
 - 650,000-tonne state-of-the-art aluminum flat roll mill, and two 150,000-tonne satellite recycled aluminum slab centers
 - Received near-term state incentives of \$250 million and meaningful additional tax benefits occurring over the next 15 years
 - Shipped first coils in June 2025
- **Investing in innovative decarbonization technology**
 - Approximately \$300 million greenfield investment, planned start Q3 2025
 - Planned capacity of 228,000 metric tons biocarbon production facility to reduce Scope 1 GHG emissions in our steel mills by as much as 35%

New Lower-Carbon Recycled Aluminum Flat Roll Mill Investments

Revolutionizing North American aluminum flat rolled industry with SDI's differentiated, low-cost, sustainable, efficient, customer-centric approach



Planned Product Mix



Startup On Track

The aluminum flat roll mill shipped its first coils in June.

Levering our Competitive Advantages

- Growing with Steel Dynamics' customers, providing alternative metal solutions
- Using expertise in building and operating low-cost melting, casting and rolling facilities
- Aligning with our circular manufacturing model utilizing SDI's metals recycling platform, which is the largest nonferrous metals recycler in North America
- New lower-carbon facility provides an energy efficient, lower environmental impact alternative to existing production facilities
- Adds to our margin-enhancing, diversified, value-added product mix

Strong Financial Returns

- Estimated \$2.7 billion investment to build a state-of-the-art lower-carbon, recycled aluminum flat rolled mill, and two satellite recycled aluminum slab centers
- Near-term state incentives of \$250 million and meaningful additional tax benefits occurring over the next 15 years
- 100% of the investment will be funded with available cash and cash flow from operations
- Expected to add \$650-700 million¹ in "through-cycle" consolidated annual EBITDA

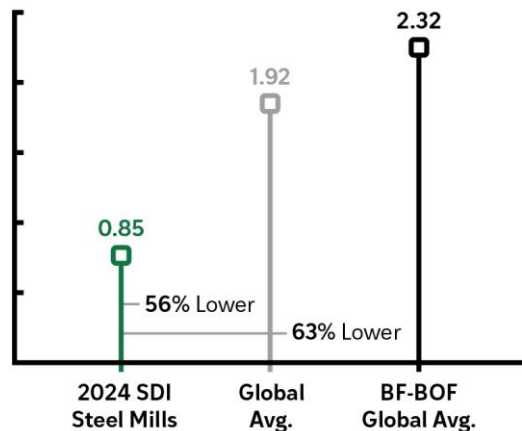
¹ Based on analysis of historical pricing and margins from 2017 to 2021 obtained from public sources and industry advisors and consultants, coupled with anticipated production capacity, product mix and estimated synergies and other cost savings

We are an industry leader, committed to decarbonization

From our founding over 30 years ago, we have been intentional in managing our resources sustainably for the benefit of our teams, communities, and the environment

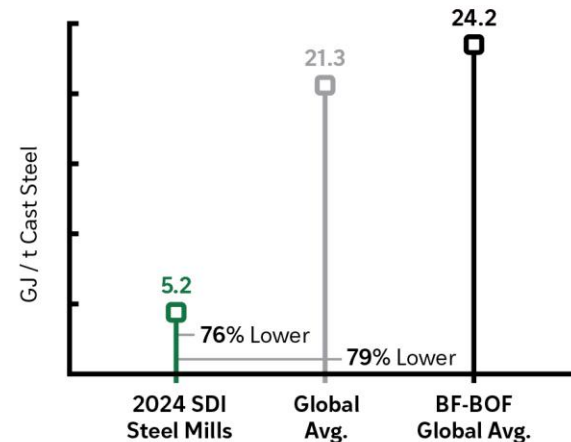
We generate significantly less GHG emissions compared to global basic oxygen furnace steelmaking technology.

Industry Scope 1, 2, & 3 GHG Emissions Intensity¹



Our steel mills require less than 1/4 of the energy compared to global basic oxygen furnace steelmaking technology.¹

Industry Energy Intensity¹



¹ Steel Dynamics steel mills' 2024 data compared to World Steel Association (WSA) 2023 data from their Sustainability Indicators November 2024 report. WSA's GHG emissions intensity metric is tonnes CO₂ per tonne crude steel cast. SDI steel mills GHG emissions intensity metric is tonnes CO₂e per tonne hot rolled steel. SDI steel mills' Scope 1, 2, and upstream Scope 3 emissions data were independently verified by a third party in accordance with the GSCC's Steel Climate Standard.

We are an industry leader, committed to decarbonization

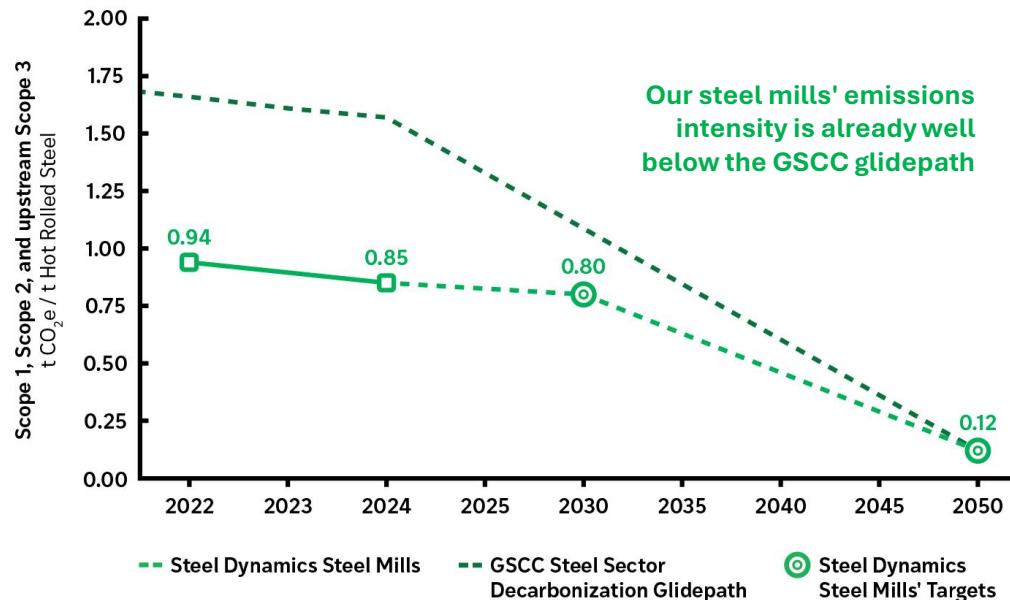
We set Global Steel Climate Council (GSCC) certified, science-based GHG emissions targets for 2030 and 2050 and have renewable electrical energy goals



Our steel mills' GHG emissions intensity targets are aligned with the Paris Agreement's 1.5° C scenario and with the International Energy Agency's Net Zero by 2050: A Roadmap for the Global Energy Sector.

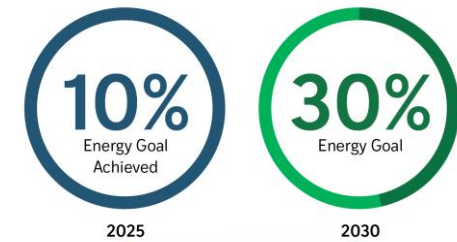
Global Steel Climate Council

Science-Based GHG Emissions Targets



We increased our use of renewable electrical energy to 14% within our steel mills, achieving our 2025 renewable electrical energy goal and moving toward our 2030 goal.

SDI Steel Mills' Renewable Electrical Energy Goals



¹ Our new targets were established using GSCC's Steel Climate Standard, which includes key GHG emissions through hot rolling from Scope 1, Scope 2, and upstream Scope 3 categories. Our targets and 2022 base year data were independently verified by a third-party in accordance with the GSCC's Steel Climate Standard and were certified by the GSCC.

We are a leading North American steel producer with a differentiated and proven business model

Consistent best-in-class performance

Differentiated business model delivering strong profitability and cash flow

Smart growth — Gaining market share and growing with customers

100% of steel produced with electric-arc-furnace technology

Strong balance sheet provides strategic flexibility for current operations and prudent growth

Sustainable shareholder value creation and distribution growth

Appendix



- Health and Safety*
- Entrepreneurial Culture*
- Customer Commitment*
- Strategic Sustainable Growth*
- Innovation*
- Financial Strength*

Transformational flat roll steel growth — New Texas steel mill & 4 valued-added coating lines

Represents transformative strategic growth with “next generation” steelmaking capabilities



3M
Tons

Estimated
Production



Max Coil Weight
52.5 Tons



Thickness
0.047" - 1.00"



Width
38" - 84"

Transformational Strategic Growth

- Expands our annual steel production capacity to almost 14 million tons (over 25% growth), with approximately 16 millions tons of shipping capability
- “Next Generation” electric-arc-furnace flat roll steel mill, including a higher-margin, value-added galvanizing line (550k tons) and paint line (250k tons)
- Investing in two additional new flat roll steel coating lines on-site to support the steel mill, including a value-added galvanizing line (300k tons) and paint line (240k tons)
- Targeting underserved markets reliant on imports with long lead times and inferior product quality
- Once fully operational with access to four value added coating lines, estimated through-cycle EBITDA of \$475-\$525 million based on historical metal spreads

Next Generation Capabilities

- “Next Generation” capabilities that go beyond existing EAF-based production capabilities
- Leveraging expertise to create next generation sustainable EAF production capabilities, with meaningful customer and supply-chain benefits while gaining market share from disadvantaged, high-cost competitors and imports
- Latest generation of advanced high strength steel grades, including automotive and energy grades
- Diversified, higher-quality, value-added product mix

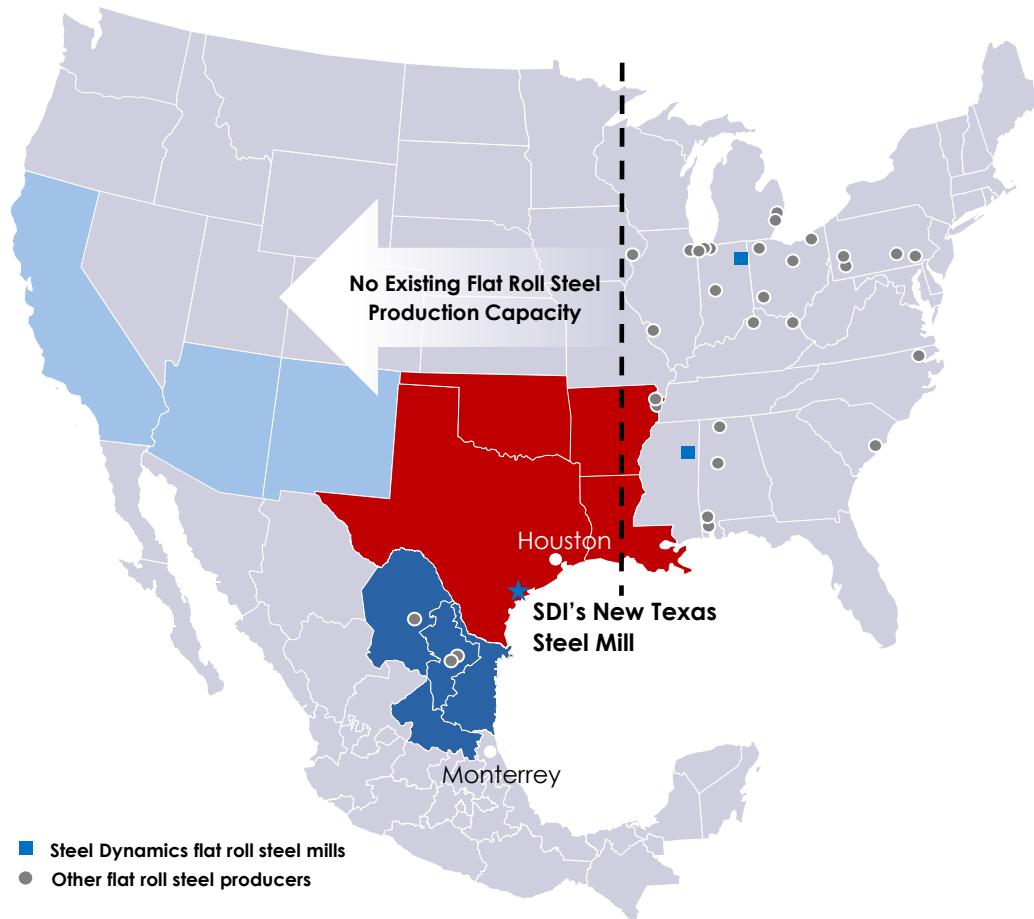
Competitively advantaged location

Estimated 27 million tons in Targeted Regional Markets

Western U.S.
4 Million Tons

Southern U.S.
7 Million Tons

Mexico
16 Million Tons
45%-50% Imported



Location Benefits

- Customer-centric logistics, providing shorter lead times and working capital savings
- Central to the largest domestic consumption of flat roll Galvalume® and construction painted products, with the ability to effectively compete with excessive imports
- Customers locating on-site, providing logistic savings and steel mill volume base-loading opportunities, representing 1.8M annual tons of local steel processing and consumption capability
- Excellent logistics provided by on-site access to two class I railroads, proximity to a major U.S. highway system, and access to the deep-water port of Corpus Christi
- Proximity to prime ferrous scrap generation via the four-state Texas region and Mexico through our existing metals recycling platform and our August 2020 and October 2022 acquisitions of Mexican metals recycling companies
- Cost-effective access to pig iron through the deep-water port of Corpus Christi, as well as other alternative iron units located nearby

Steel Operations at a glance – Flat Roll Steel Group

We are one of the largest domestic steel producers, with approx. 16 million tons of steel shipping capability. We have one of the most diversified product and end-market portfolios in the domestic steel industry

Flat Roll Steel Group: 11.4M Tons Annual Shipping Capacity



- Butler, IN**
Greenfield EAF Steel Mill
- 3.2M Tons
 - 3 Galvanizing Lines
 - 2 Paint Lines



- Columbus, MS**
Acquired/Expanded EAF Steel Mill
- 3.2M Tons
 - 3 Galvanizing Lines
 - 1 Paint Line



- Sinton, TX**
Greenfield EAF Steel Mill
- 3.0M Tons
 - 2 Galvanizing Lines
 - 2 Paint Lines



- Terre Haute, IN¹**
Heartland/Acquired Flat Roll Processing Facility
- 1.0M Tons
 - 2 Galvanizing Lines
 - 1 Paint Line



- Pittsburgh, PA¹**
The Techs/Acquired Flat Roll Galvanizing Facility
- 1.0M Tons Galvanizing
 - 3 Galvanizing Lines

¹ Processing locations

Steel Operations at a glance – Long Products Steel Group

Long Products Steel Group: 4.6M Tons Annual Shipping Capacity



Columbia City, IN
Greenfield EAF Steel Mill

- 2.2M Tons
- Structural and Rail



Pittsboro, IN
Acquired/Expanded EAF Steel Mill

- 950K Tons
- Special-bar-quality
- Value-Added Finishing/Inspection Lines



Roanoke, VA
Acquired/Expanded EAF Steel Mill

- 720K Tons
- Merchant and Rebar



Huntington, WV
Acquired/Expanded EAF Steel Mill

- 580K Tons
- Specialty Shapes

Operating efficiently and sustainably

We are a steel industry leader in sustainability, operating exclusively with EAF technology, a circular manufacturing model, and innovative teams creating solutions to increase efficiencies, reduce raw material usage, reuse secondary materials, and promote material conservation and recycling

By the Numbers

In 2024, SDI reintroduced:

13 MILLION
TONS

of recycled ferrous scrap into the manufacturing life cycle

1.2 BILLION
POUNDS

of recycled nonferrous scrap into the manufacturing life cycle

Our own steel consuming businesses purchased

1.7 MILLION
TONS

of steel from our own steel mills — representing

14% of our total
2024 steel shipments



We reuse approximately **260 million pounds** of scrap aluminum and **150 million pounds** of scrap copper each year to produce certified aluminum alloys, copper rod and copper wire

Spotlight on EAF

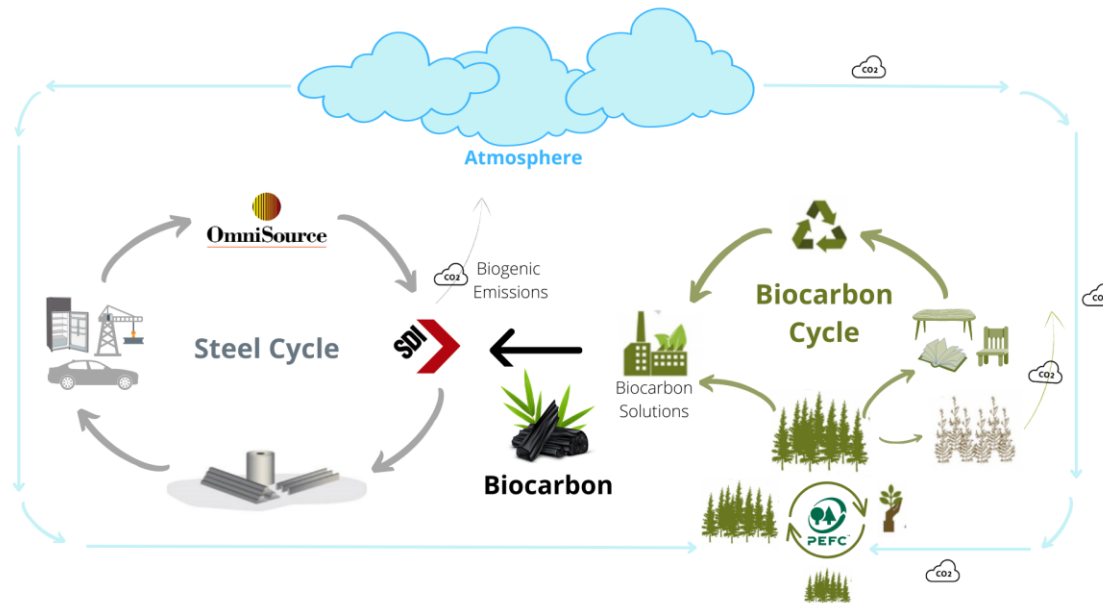
- Steel Dynamics is a truly circular manufacturing model, invested entirely in EAF technology, which **primarily uses recycled scrap** to produce new steel
- **87% average steel recycled content** across our steel mills
- Our steel mills generate approximately **1/3 of the GHG emissions** per metric ton compared to those generated from global blast furnace steelmaking technology
- Our steel mills energy usage per metric ton is approximately **75% less** than world steel averages¹

¹Steel Dynamics steel mills' data is for 2024. Global average and BF-BOF data is for 2023 and is from World Steel Association, Sustainability Indicators November 2024 report.

Innovation is key to lowering emissions – Renewable Biocarbon Investment

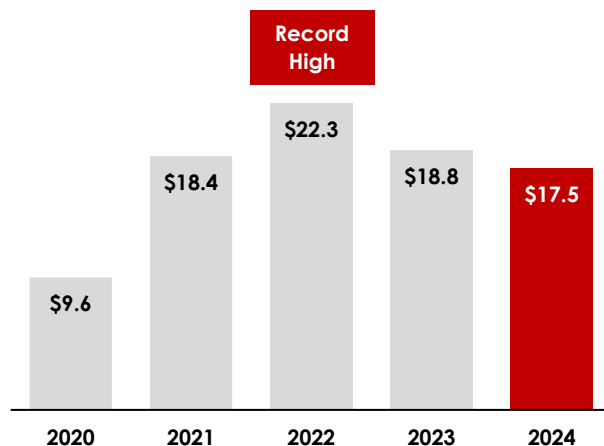
Our biocarbon investment represents a significant step forward on our path to achieve our decarbonization targets, and our continued commitment to reduce our environmental footprint.

- Plan to construct and operate a biocarbon production facility to supply Steel Dynamics' electric arc furnace steel mills with a renewable replacement for anthracite.
- The initial facility's production capability is expected to be 228,000 metric tons per year, with an estimated capital investment of approximately \$300 million and plans to begin operations Q3 2025
- We have entered a strategic joint venture with Aymium, a leading producer of renewable biocarbon and have successfully trialed Aymium's biocarbon product in our steel operations
- We estimate this first facility will reduce our Scope 1 steelmaking GHG emissions by as much as 35%
- We also believe Aymium's process can provide a renewable fossil fuel carbon alternative for Iron Dynamics, our proprietary ironmaking operation

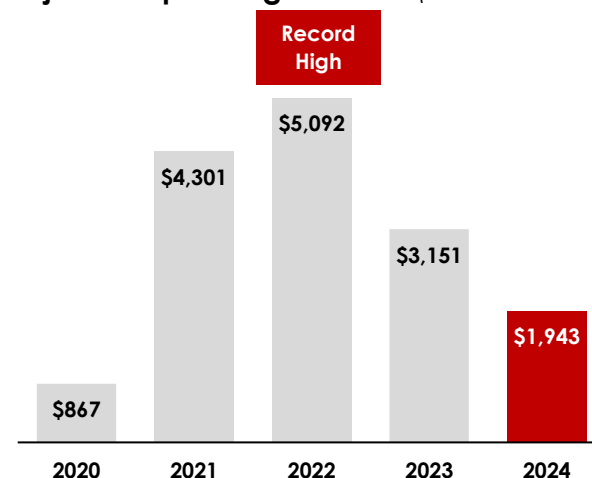


Financial strength in diverse market environments

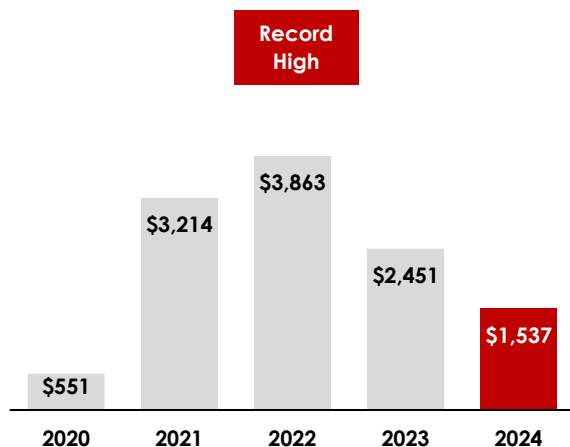
Revenue (dollars in billions)



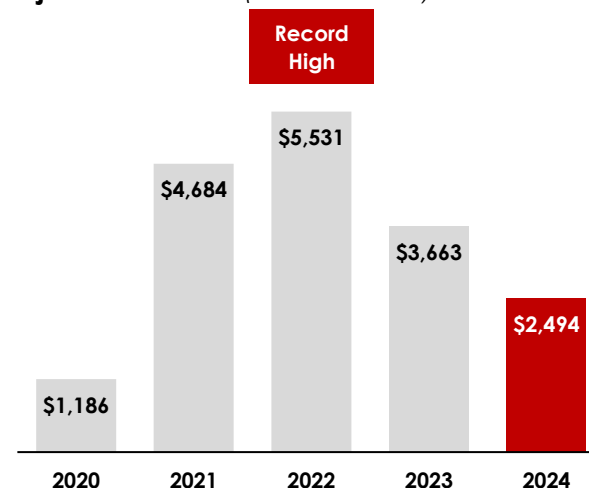
Adjusted Operating Income¹ (dollars in millions)



Net Income (dollars in millions)



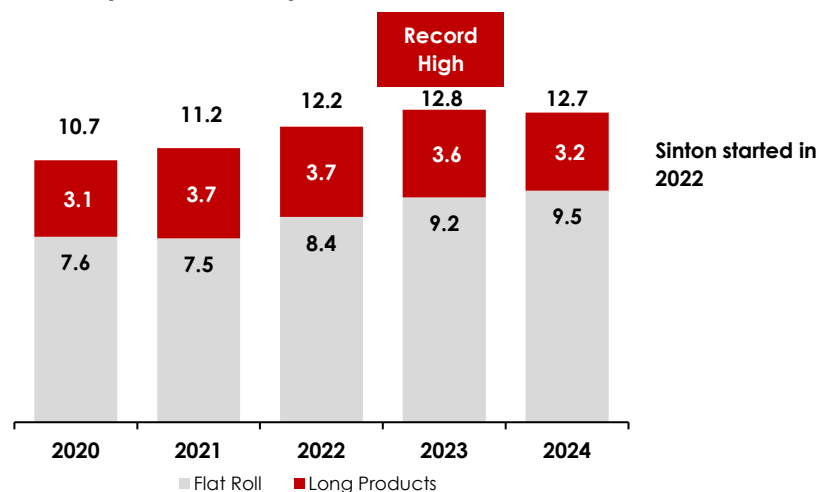
Adjusted EBITDA¹ (dollars in millions)



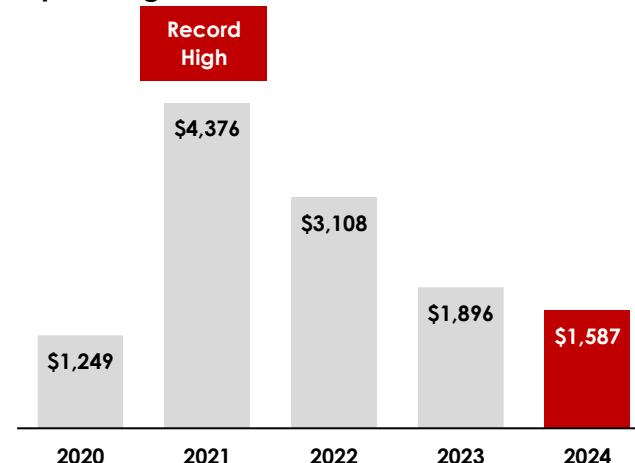
¹ Please see the reconciliation of these amounts to GAAP measures in the appendix to this presentation.

Annual steel operations results

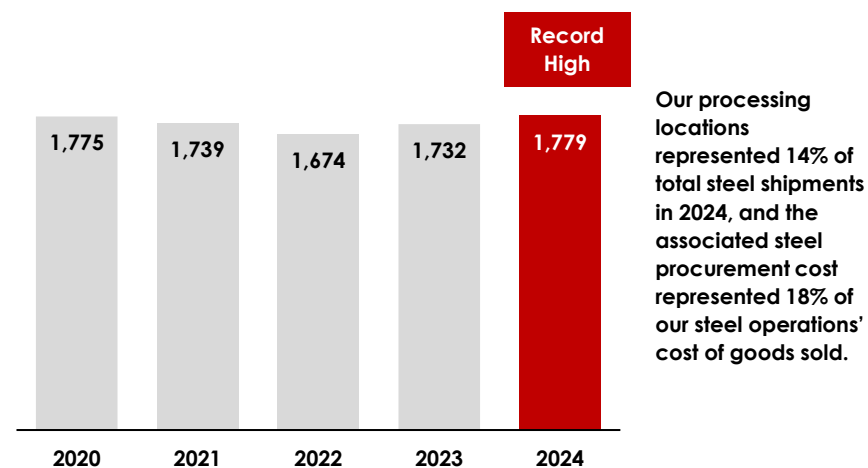
Steel Operations Shipments (millions of tons)



Operating Income (dollars in millions)



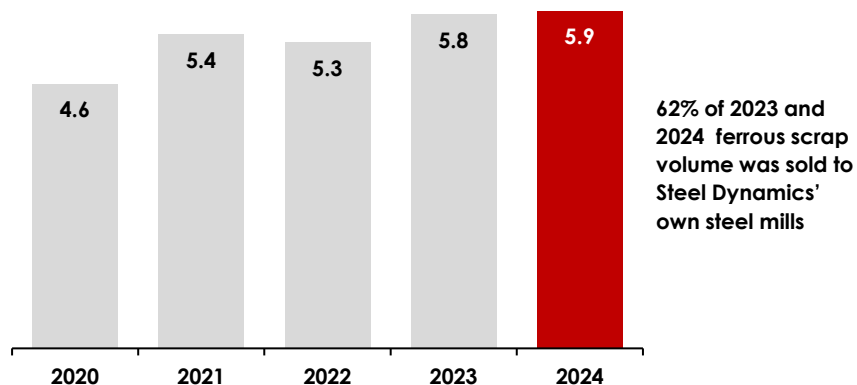
Processing Locations¹ Shipments (included above) (thousands of tons)



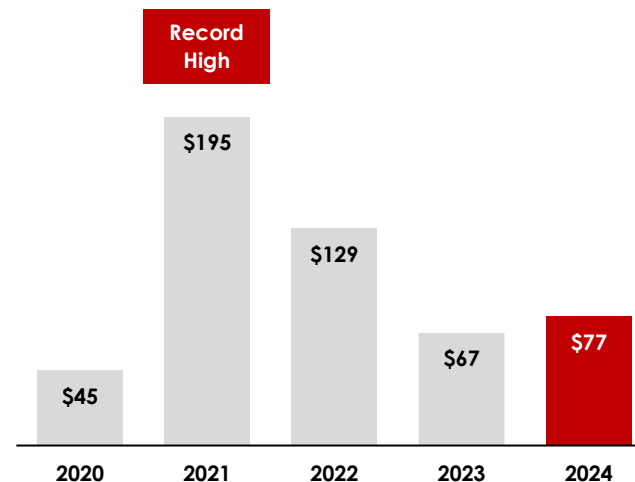
¹ Processing locations include Heartland (flat roll), Techs (flat roll), United Steel Supply (flat roll).

Annual metals recycling results

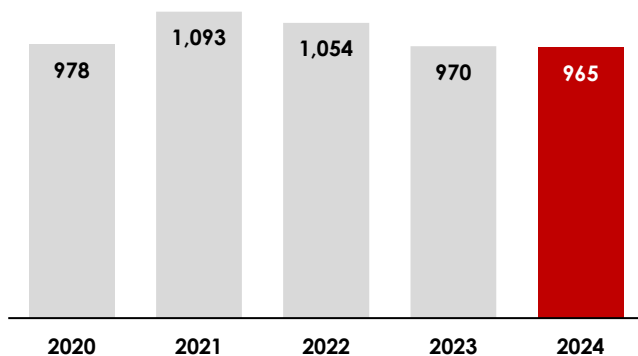
Ferrous Shipments¹ (millions of gross tons)



Operating Income¹ (dollars in millions)



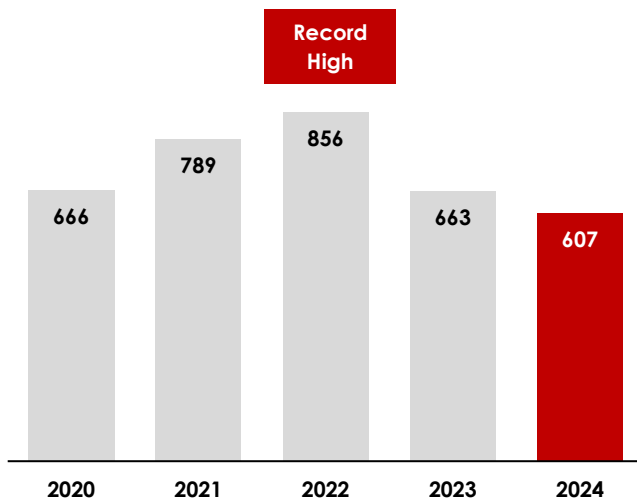
Nonferrous Shipments¹ (millions of pounds)



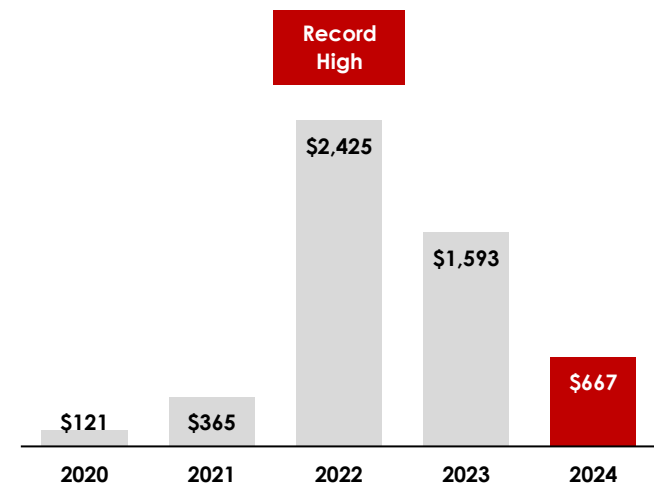
¹ Beginning the fourth quarter 2024, results from an entity previously included in Metals Recycling are presented within Aluminum. All prior periods presented have been recast to reflect the change.

Annual steel fabrication results

Shipments (thousands of tons)



Operating Income (dollars in millions)



Adjusted EBITDA, free cash flow, adjusted free cash flow and adjusted operating income reconciliations



Dollars in millions	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025TTM
Net Income (Loss)	\$266	\$142	\$164	\$92	(\$145)	\$360	\$806	\$1,256	\$678	\$571	\$3,247	\$3,879	\$2,467	\$1,550	\$1,050
Income Taxes (Benefit)	158	62	99	73	(97)	204	129	364	197	135	962	1,142	752	433	271
Net Interest Expense(Income)	172	154	123	135	153	141	124	104	99	85	56	62	(35)	(34)	(2)
Depreciation	177	180	192	229	263	261	265	283	286	291	312	350	397	442	477
Amortization	40	36	32	28	25	29	29	28	30	29	29	28	34	31	29
EBITDA	\$813	\$574	\$610	\$557	\$199	\$995	\$1,353	\$2,035	\$1,290	\$1,111	\$4,606	\$5,461	\$3,615	\$2,421	\$1,824
Unrealized (Gains) / Losses	(4)	(3)	5	(5)	3	1	5	(6)	3	2	(2)	1	(12)	7	20
Equity-Based Compensation	17	12	16	23	29	30	34	40	43	49	80	69	60	66	66
Asset Impairment Charges	-	8	-	213	429	120	-	-	-	17	-	-	-	-	-
Refinancing Charges	-	3	2	-	3	3	3	-	3	8	-	-	-	-	-
Adjusted EBITDA	\$826	\$594	\$633	\$788	\$663	\$1,149	\$1,395	\$2,069	\$1,339	\$1,186	\$4,684	\$5,531	\$3,663	\$2,494	\$1,910
Less Capital Investments	167	224	187	112	115	198	165	239	452	1,198	1,006	909	1,658	1,868	1,668
Free Cash Flow	\$659	\$370	\$446	\$676	\$548	\$951	\$1,230	\$1,830	\$887	(\$12)	\$3,678	\$4,622	\$2,005	\$626	\$242
Plus Sinton Texas Steel Mill Capex	-	-	-	-	-	-	-	-	205	928	831				
Plus Aluminum Flat Roll Mill												186	963	1,233	1,097
Adjusted Free Cash Flow	\$659	\$370	\$446	\$676	\$548	\$951	\$1,230	\$1,830	\$1,092	\$916	\$4,509	\$4,808	\$2,968	\$1,859	\$1,339
							2017	2018	2019	2020	2021	2022	2023	2024	2025TTM
Consolidated Operating Income							\$1,067	\$1,722	\$987	\$847	\$4,301	\$5,092	\$3,151	\$1,943	\$1,291
Asset Impairment Charges							-	-	-	19					
Non-cash Purchase Accounting							-	16	-	-					
Adjusted Operating Income							\$1,067	\$1,738	\$987	\$867	\$4,301	\$5,092	\$3,151	\$1,943	\$1,291

Note: Calculations may not tie due to rounding.

Quarterly adjusted EBITDA reconciliation

Dollars in millions	Q2 2024	Q3 2024	Q4 2024	Q1 2025	Q2 2025
Net Income	\$432	\$321	\$210	\$218	\$301
Income Taxes	133	87	34	63	87
Net Interest Expense(Income)	(8)	(8)	(3)	2	7
Depreciation	108	112	116	125	124
Amortization	8	8	8	7	7
EBITDA	\$673	\$519	\$364	\$415	\$526
Unrealized (Gains) / Losses	1	25	(18)	19	(6)
Equity-Based Compensation	13	13	25	14	14
Adjusted EBITDA	\$686	\$557	\$372	\$448	\$533
Less Capital Investments	419	621	453	306	288
Free Cash Flow	\$268	\$(63)	\$(81)	\$144	\$245

Note: Calculations may not tie due to rounding.